





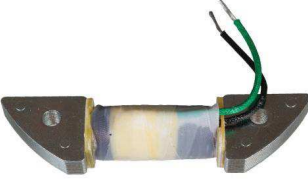




## Suzuki Model Identification

Model Description	Horsepower	Model Variation Length	Shaft Year	Model
DT = 2-cycle DF = 4-cycle PU = Jet Drive	<b>Examples:</b> 9.9 40 115 250	E - Elec. Start w/Tiller Handle R - Elec. Start w/Remote Control C - Oil Injection G - Counter Rotation N - High Thrust Propeller T - Power Tilt & Trim w/Elec. Start w/Remote Control H - Power Tilt & Trim w/Elec. Start w/Tiller Handle SF - Super Four SS - Super Six M - Manual Start w/Tiller Handle V - Comlink Voice Caution System	S = 15" L = 20" X = 25"	D = 1983 E = 1984 F = 1985 G = 1986 H = 1987 J = 1988 K = 1989 L = 1990 M = 1991 N = 1992 P = 1993 R = 1994 S = 1995 T = 1996 V = 1997 W = 1998 X = 1999 Y = 2000 K1 = 2001 K2 = 2002 K3 = 2003 K4 = 2004 K5 = 2005 K6 = 2006 K7 = 2007 K8 = 2008

**EXAMPLE:** DT40CRSN - 2-cycle, 40 HP, Oil Injection, Elec. Start w/remote control, 15", 1992 Model Year

<p>PKG. OF 10</p>  <p><b>18-5224</b> <b>18-5224-9</b><sup>①</sup> <b>SPARK PLUG WIRE TERMINAL</b></p>	 <p><b>18-5225</b> <b>SPARK PLUG WIRE KIT</b> Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a Metallic Core and a Large Assortment of Three Different End Fittings to Fit Outboard Motors.</p>	 <p><b>18-5226</b> <b>IGNITION WIRE</b> Metallic Core 100' Spool 7mm Hypalon</p>
<p>PKG. OF 10</p>  <p><b>18-5750</b> <b>18-5750-9</b><sup>①</sup> <b>UNIVERSAL SPARK PLUG BOOTS</b> Supplied complete w/Terminal Connector</p>	 <p><b>18-5752</b> <b>UNIVERSAL SPARK PLUG BOOTS</b> 8mm</p>	 <p><b>18-5151</b> <b>IGNITION COIL</b> Replaces: 33410-94400, 33410-92L10 Fits: DT40C(1986-98)</p>
 <p><b>18-5152</b> <b>IGNITION COIL</b> Replaces: 32140-93900 Fits: DT 9.9(1983-87), DT15 (1983-88)</p>	 <p><b>18-5144</b> <b>CDI</b> Replaces: 32900-93911 Fits: DT15</p>	 <p><b>MP51010 (CLAMSHELL)</b> <b>MP51012 (BULK 100 PCS/CTN)</b> <b>IGNITION SWITCH</b> Replaces: 37110-99E00 Colors on wires match factory color codes Suzuki 2 &amp; 4 Stroke Outboards</p>

① Priced per Package



**18-6414**  
**OUTBOARD STARTER**  
Replaces: 31100-95600  
Fits: 75 HP



**18-6416**  
**OUTBOARD STARTER**  
Replaces: 31100-94610  
Fits: 115, 140 H.P. (9 Tooth) (1984-UP)



**18-6417**  
**OUTBOARD STARTER**  
Replaces: 31100-92E00  
Fits: 150, 200, 225 H.P. ( 1985-UP)



**18-6419**  
**OUTBOARD STARTER**  
Replaces: 31100-89J00  
Fits: 4 Stroke DF40 (1999-01) (9 tooth)



**18-6827**  
**STARTER**  
Replaces: 31100-94600, 31100-94601, 31100-94610  
Fits: 115, 140HP engines



**18-6428**  
**OUTBOARD STARTER**  
Replaces: 31100-95313  
Fits: 50/60 HP (1984-85), 75/85 HP (1984-87)



**18-6429**  
**OUTBOARD STARTER**  
Replaces: 31100-94702  
Fits: DT 55/65 (1985-88)



**18-6831**  
**STARTER**  
Replaces: Suzuki 31100-90J00  
Hitachi S114-837, A  
Fits: Suzuki 90-115HP 2001-08



**18-6941**  
**STARTER**  
Replaces: 31100-93J00, 96J00, 96J01  
Fits: 70-300HP 2004-up



**18-6945**  
**STARTER**  
Replaces: 31100-95J00, 95J01  
Fits: Johnson, Suzuki 25HP 2006-11



**18-56008**  
**BRUSH HOLDER ASSEMBLY**  
Replaces: 31173-95310  
Fits: 90-100, 150-225 HP 2 Stroke  
Use with **18-6414** Starter



**18-56009**  
**BRUSH HOLDER ASSEMBLY**  
Replaces: 31173-99E00  
Fits: 115-140 HP 2 Stroke  
Use with **18-6416** Starter

**18-9802**  
**TIMING LIGHT**

Self-powered accurate up to 10,000 RPM's



**18-18303**  
**POWER TRIM MOTOR**

**Replaces:** 38100-92J02, 38100-92J10, 38100-93J01, 38100-93J02, 38100-96J00  
**(O-Ring included)**  
**Fits:** DF60-300(2001-07)



**18-18304**  
**POWER TRIM MOTOR**

**Replaces:** 37100-87J00-0EP, 38100-87J0EP  
**(O-Ring included)**  
**Fits:** DF40(1999-00), DF50(1999-00)



**18-6785**  
**TILT/TRIM MOTOR**

**Replaces:** 38100-87E10-0ED, 38100-87000-0IT, 38100-87E20-0ED  
**(O-Ring included)**  
**For:** V-4 & V-6 1986-1990  
V-6/3 wire hook-up 3 bolt flange



**18-6786-1**  
**TILT/TRIM MOTOR**

**Replaces:** 38100-87D10-0ED, 38100-87D10-35J, 38100-87D10-0IT, 38100-92E00-0ED  
**For:** V4 & V6 (1990-up), DT90 (1991-97), DT100 & DT200 (1991-2000), DT150 & DT225 (1991-2003), DT175 (1991-92)  
3 Bolt flange 2 wire connection



**18-6793**  
**TRIM MOTOR**

**Replaces:** 38100-87J11, 38100-87J20  
**(O-Ring included)**  
**Fits:** DF40, DF50 (2001-08)



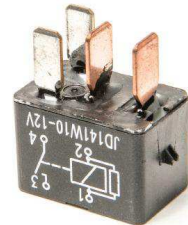
**18-6823**  
**WIRING HARNESS**

**Replaces:** Universal  
Converts 3-wire Tilt and Trim motors to 2-Wire design



**18-5731**  
**RELAY, STARTER**

**Replaces:** 38860-76F01  
**Fits:** DF9.9 2005-2010, DF15 2005-2010, DF25 2006-2010, DF40 2003-2010, DF50 2003-2010, DF60 2003-2010, DF70 2003-2010, DF80 2009-2010, DF90 2003-2010, DF100 2009-2010, DF115 2003-2010, DF140 2003-2010, DF150 2006-2010, DF175 2006-2010, DF200 2004-2010, DF225 2004-2010, DF250 2004-2010, DF300 2007-2010



**4-STROKE FUEL SYSTEM KITS**

**18-7761**  
**CARBURETOR**  
**REBUILD KIT**

**Fits:** Suzuki DF4-DF6 (2005 & Up)



**18-7773**  
**CARB KIT**  
**Replaces:** 13910-89J01  
**Fits:** DF 25/30 (All Years)



**18-3495**  
**DIAPHRAGM KIT**

**Replaces:** 15170-93911  
**Fits:** DT8(All 1988-97), DT9.9(All 1988-97), DT15(All 1988-97)



**18-3496**  
**DIAPHRAGM KIT**

**Replaces:** 15170-94320  
**Fits:** DT25(All 1989-99), DT30(All 1989-99), DT40(All 1986-98), DT55(All 1988-97), DT65(All 1988-97)



**18-3497**  
**DIAPHRAGM KIT**

**Replaces:** 15170-91J00  
DF4-DF6 (2003 & UP)



**18-3498**  
**DIAPHRAGM KIT**

**Replaces:** 15170-94J00, 15170-94J0V  
DF9.9-DF15 HP(2005 & UP)



**18-3499**  
**DIAPHRAGM KIT**

**Replaces:** 15170-99E00  
DF9.9, DF15 (1997-2004), DF25 (2000-2006) (Non-V twin), DF40, DF50 (1999-2006), DF60, DF70 (1998-2007),





## 2-STROKE FUEL SYSTEM KITS

 <p><b>18-7752 CARB KIT</b> Replaces: 13910-87D00</p>	 <p><b>18-7753 CARB KIT</b> Replaces: 13910-94400</p>
 <p><b>18-7754 CARB KIT</b> Replaces: 13910-94701</p>	 <p><b>18-7755 CARB KIT</b> Replaces: 13910-95D00</p>

### CARBURETOR KIT APPLICATION

HP/Model	Year	Part #	HP/Model	Year	Part #	HP/Model	Year	Part #
DT25C	1989-98	18-7755	DT65	1985-97	18-7753	DT100	1989-98	18-7752
DT30C	1988-97	18-7755	DT75	1985-97	18-7754	DT115	1986-98	18-7754
DT40C	1984-98	18-7753	DT85	1985-98	18-7753	DT140	1986-98	18-7753
DT55	1985-97	18-7754	DT90	1989-97	18-7752	V-6	ALL	18-7752

## FUEL WATER SEPARATORS



Sierra offers a complete line of 10 and 21 micron fuel water separating filters including drainable bowl filters to protect your carbureted and fuel injected engine.

**Refer to pages 136-140 for a complete listing of OEM and universal applications.**



















Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.

Sierra #	Suzuki #	Description
18-7953	15410-87J30	Fuel Filter Fits: DF25, DF70, DF90, DF115, DF140 (Incl.140T & 140Z) (2006 & Newer)
18-7936 •	15412-93J00	Fuel Filter Element
18-7947	99105-20006	Spin on Replacement Filter
18-7987	99105-20006-BWL	AquaVue™ Mini Collection Bowl
18-7948	99105-20005	Spin on Replacement Filter
18-7922-1	99105-20004BWL	AquaVue™ Collection Bowl
18-7735	15410-94400	Fuel Filter Kit
18-7711	15410-96J00	Fuel Filter (Inline)
18-7716	15410-87J10	Fuel Filter
18-7719	15410-98500	Fuel Filter

• Retail Packaged Item



**18-32154  
OXYGEN SENSOR**  
Replaces: 18213-98J00  
Fits: DF100A, DF115A, DF140A, DF250A, (2011-Up), DF300 (2007-Up)

 <p><b>PRIMER BULBS</b></p> <p><b>18-8002EP-1</b> <b>18-8002EP-1-10</b><sup>①</sup> <b>PRIMER BULB</b> 1/4"</p> <p><b>18-8004EP-1</b> <b>18-8004-10EP-1</b><sup>①</sup> <b>PRIMER BULB</b> 3/16" Large capacity bulb</p>	 <p><b>18-80409</b> <b>FUEL CONNECTOR</b> • 1/4" barb Motor Side Replaces: 65720-94401 Fits: DT4-DT65 Mates with <b>18-80418</b></p>		
 <p><b>18-80418</b> <b>FUEL CONNECTOR</b> • 1/4" barb Replaces: 65750-94404 Fits: DT4-DT140 Mates with <b>18-80409</b> &amp; <b>18-809</b></p>	 <p><b>18-80419</b> <b>FUEL CONNECTOR</b> Replaces: 65750-87J10, 65750-87J11 Fits: DF25-DF140 (5/16" version of <b>18-80404</b>) Mates with <b>18-80425</b></p>	 <p><b>18-80425</b> <b>FUEL CONNECTOR</b> Replaces: 65720-986B0 Fits: DF25-DF140 Mates with <b>18-80404</b> &amp; <b>18-80419</b></p>	 <p><b>18-8062</b> <b>FUEL CONNECTOR</b> • 3/8" barb Replaces: 65750-98505 Mates with <b>18-8071</b></p>
 <p><b>18-8071</b> <b>TANK CONNECTOR</b> 1/4" NPT .432 O.D. Replaces: 99105-00192 Mates with <b>18-8062</b> (Male)</p>	 <p><b>18-8078</b> <b>TANK CONNECTOR</b> 1/4" N.P.T .508 O.D. Replaces: 65740-95500, 99105-00193 Fits: All models Mates with <b>18-8079</b> (Male)</p>	 <p><b>18-8079</b> <b>FUEL CONNECTOR</b> Tank End, Quick Connect Replaces: 65750-95510, 65750-95500 Fits: All models Mates with <b>18-8078</b> Female to 3/8" hose barb</p>	 <p><b>18-8087</b> <b>FUEL CONNECTOR</b> • 5/16" barb Motor Side Replaces: 65720-94411 Fits: DT75-DT140</p>
 <p><b>18-80404</b> <b>FUEL CONNECTOR</b> 3/8" Fits: DF25-DF140 HP Mates with <b>18-80425</b></p>	 <p><b>18-80405</b> <b>FUEL CONNECTOR</b> Female to 3/8" hose barb Mates with <b>18-8078</b></p>	 <p><b>18-8090</b> <b>FUEL CONNECTOR</b> (1/4" NPT) Mates with <b>18-80418</b></p>	 <p><b>18-3000</b> <b>IMPELLER</b> Replaces: 17461-92D02 Fits: DT 8C/9.9C (1989-97)</p>
 <p><b>18-3035</b> <b>IMPELLER</b> Replaces: 17461-93J00 For: DF200, DF225, DF250 (2004-05)</p>	 <p><b>18-3049</b> <b>IMPELLER</b> Replaces: 17461-87E11, 17461-87E12 Fits: DF 60/70 (1998-01), DF 90-100 (1989-01)</p>	 <p><b>18-3023</b> <b>IMPELLER</b> Replaces: 17461-90J00, 17461-90J01, 17461-94500, 17461-94501, 17461-94502, 17461-94503, 17461-94504, 17461-94505, 17461-94506, 17461-94510, 17461-94511, 17461-94520 Fits: 2 Stroke DF90, DF115, DF140 (2000-05), DT115 (1981-01), DT140 (1981-01), DT150 (1986-01), DT200 (1986-00)</p>	 <p><b>18-3092</b> <b>IMPELLER</b> Replaces: 17461-93001, 17461-93003, 17461-93004</p>

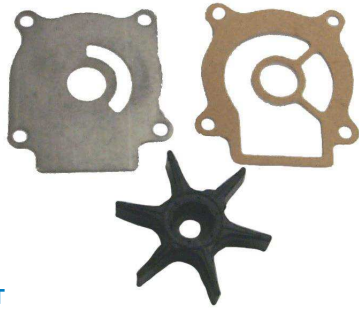
\* Tanks and Engines for picture purpose only.

① Discount shop pack of 10 - Priced per package

 <p><b>18-3094</b> <b>IMPELLER</b> Replaces: 17461-94700, 17461-94701</p>	 <p><b>18-3095</b> <b>IMPELLER</b> Replaces: 17461-95300, 17461-95301, 17461-95302</p>	 <p><b>18-3096</b> <b>IMPELLER</b> Replaces: 17461-96301, 17461-96311, 17461-96312</p>
 <p><b>18-3097</b> <b>IMPELLER</b> Replaces: 17461-98501, 17461-98502, 17461-98503, 17461-985M0</p>	 <p><b>18-3099</b> <b>IMPELLER</b> Replaces: 17461-93902, 17461-93901, 17461-93903 For: DT 9.9, 15 (1983-97), DF 9.9, 15 (1997-05)</p>	 <p><b>18-3291</b> <b>IMPELLER KEY</b> Replaces: 09420-05006, 09420-05009 Fits: V-6 2-Stroke (1986-03), DF90 /115/140(2001-04)</p>
 <p><b>18-3292</b> <b>IMPELLER KEY</b> Replaces: 17462-93990, 09420-03005 Fits: DT 8C/9.9C (1989-97), DF 9.9/15 (1997-04), DT 9.9 (1985-87), DT 15 (1983-88), DT 15C (1989-97)</p>	 <p><b>18-3296</b> <b>IMPELLER KEY</b> Replaces: 09420-05005 Fits: DT 115/140 (1983-01)</p>	 <p><b>18-3404</b> <b>IMPELLER KEY</b> Replaces: 09420-04009 Fits: DF 60/70 (1998-01), DF 90-100 (1989-01)</p>
 <p><b>18-3188</b> <b>IMPELLER PLATE</b> Replaces: 17471-98503 Fits: DT 6 (1984-02), DT 8 (1986-97)</p>	 <p><b>18-3189</b> <b>IMPELLER PLATE</b> Replaces: 17471-87D01 Fits: V-6 2-Stroke (1986-03)</p>	 <p><b>18-3190</b> <b>IMPELLER PLATE</b> Replaces: 17471-93902 Fits: DF 9.9/15 (1997-04), DT 9.9 (1985-87), DT 15 (1983-88), DT 15C (1989-97)</p>
 <p><b>18-3191</b> <b>IMPELLER PLATE</b> Replaces: 17471-94501 Fits: DT 115/140 (1983-01)</p>	 <p><b>18-3192</b> <b>IMPELLER PLATE</b> Replaces: 17471-87E01, 17471-92J00 Fits: DF 60/70 (1998-01), DF 90-100 (1989-01), DF 90/115/140 (2001-04)</p>	 <p><b>18-3193</b> <b>IMPELLER PLATE</b> Replaces: 17471-92D10 Fits: DT 8C/9.9C (1989-97)</p>

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**18-3242**

**IMPELLER REPAIR KIT**

Replaces: 17400-96350, 17400-96351, 17400-96353

— CONTAINS —						
Part #	Description	O.E. #	MODEL	YEAR	MODEL	YEAR
18-3096	Impeller	17461-96311	DT20	1986-88	DT35	1987-89
18-0461	Gasket	17472-96301	DT25	1984-88	DT40C	1984-98
			DT30	1984-87		



**18-3243**

**IMPELLER REPAIR KIT**

Replaces: 17400-94700, 17400-94701

— CONTAINS —						
Part #	Description	O.E. #	MODEL	YEAR	MODEL	YEAR
18-3094	Impeller	17461-94700				
18-0460	Gasket	17472-95310	DT55	1985-95	DT65	1985-95



**18-3244**

**IMPELLER REPAIR KIT**

Replaces: 17400-95550, 17400-95350, 17400-95351  
Fits: DT75, DT85 (1985-95)

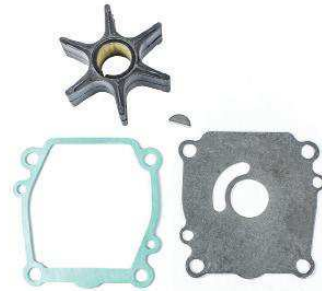
— CONTAINS —		
Part #	Description	O.E. #
18-3095	Impeller	17461-95300
18-0459	Gasket	17472-95200



**18-3253**

**WATER PUMP KIT**

Replaces: 17400-87D11  
Fits: V6 2-Stroke (1986-03)



**18-3254**

**WATER PUMP KIT**

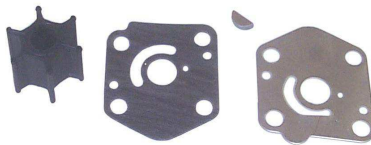
Replaces: 17400-87E03, 17400-87E04  
Fits: DF 60/70 (1998-06), DT 90-100 (1989-01)



**18-3255**

**WATER PUMP KIT**

Replaces: 17400-92D01  
Fits: DT 8C/9.9C (1989-97)



**18-3256**

**WATER PUMP KIT**

Replaces: 17400-93951  
Fits: DF 9.9/15 (1997-06), DT 9.9 (1985-87), DT 15 (1983-88), DT 15C (1989-97)



**18-3257**

**WATER PUMP KIT**

Replaces: 17400-94611  
Fits: DT 115/140 (1983-01)



**18-3258**

**WATER PUMP KIT**

Replaces: 17400-90J11, 17400-90J20  
Fits: DF 90/115/140 (2001-05)



**18-3259**

**WATER PUMP KIT**

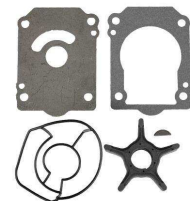
Replaces: 17400-98551  
Fits: DT 6 (1984-02), DT8 (1986-97)



**18-3260**

**WATER PUMP KIT**

Replaces: 17400-98652  
Fits: DT 4 (1984-98), DT 5 (1999-02)












**18-3264**



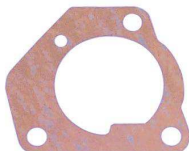


**WATER PUMP REPAIR KIT**

Replaces: 17400-93J00, 17400-93J02  
For: DF200, DF225, DF250 (2004-09)

IMPELLER APPLICATION ON NEXT PAGE

 <p><b>18-3266</b> <b>WATER PUMP REPAIR KIT</b> Replaces: 17400-98661 For: DF4, DF6 (2003-07)</p>	 <p><b>18-3267</b> <b>WATER PUMP KIT</b> Replaces: 17400-98J00, 17400-98J01 Fits: DF300 (2007-Current)</p>	 <p><b>18-3480</b> <b>WATER PUMP HOUSING</b> Replaces: 17411-93901 Fits: DT9.9(1983-87, 2004-10), DT15(1983-97, 2004-10)</p>	 <p><b>18-3481</b> <b>WATER PUMP HOUSING</b> Replaces: 17411-94421 Fits: DF25(All models 2000-05), DF25Q(models DF25Q, DF25Q(QR)), DF25T 2006-07, DF30(All 2000-07), DT40C(1986-98), DF40(All 2000-07), DF50(All 1999-10)</p>
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 <p><b>18-0761</b> <b>PUMP CASE GASKET</b> Replaces: 17472-91J00 For: DF4 (2003-05), DF6 (2003-05)</p>	 <p><b>18-0778</b> <b>PUMP CASE GASKET</b> Replaces: 17472-93J00 For: DF150(2006-10), DF175(2006-10), DF200(2004-10), DF225(2004-10), DF250(2004-10)</p>	 <p><b>18-0459</b> <b>WATER PUMP GASKET</b> Replaces: 17472-95200</p>	 <p><b>18-0460</b> <b>WATER PUMP GASKET</b> Replaces: 17472-95310</p>	 <p><b>18-0461</b> <b>WATER PUMP GASKET</b> Replaces: 17472-96301</p>
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<p>PKG. OF 5</p>  <p><b>18-0477-9</b> <b>WATER PUMP GASKET</b> Replaces: 17472-98503 Fits: DT 6 (1984-02), DT8 (1986-97)</p>	 <p><b>18-0478</b> <b>WATER PUMP GASKET</b> Replaces: 17472-93911 Fits: DF 9.9/15 (1997-04), DT 9.9 (1985-87), DT 15 (1983-88), DT 15C (1989-97)</p>	 <p><b>18-0479</b> <b>WATER PUMP GASKET</b> Replaces: 17472-92D10 Fits: DT 8C/9.9C (1989-97)</p>	 <p><b>18-0480</b> <b>WATER PUMP GASKET</b> Replaces: 17472-98611 Fits: DT 4 (1984-98), DT 5 (1999-02)</p>	 <p><b>18-0792</b> <b>THERMOSTAT GASKET</b> Replaces: 13119-91J00</p>
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 <p><b>18-0793</b> <b>THERMOSTAT GASKET</b> Replaces: 17582-93J00</p>	 <p><b>18-0794</b> <b>THERMOSTAT GASKET</b> Replaces: 17685-97J00</p>	 <p><b>18-0795</b> <b>THERMOSTAT GASKET</b> Replaces: 17685-89J00</p>	 <p><b>18-0796</b> <b>THERMOSTAT GASKET</b> Replaces: 17685-99E00</p>	 <p><b>18-0797</b> <b>THERMOSTAT GASKET</b> Replaces: 17685-87D10</p>
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HP/Model	Year	Impeller	Gasket	Water Pump Kit	HP/Model	Year	Impeller	Gasket	Water Pump Kit
DT2/2.2	1983-97	18-3097	—	—	DT50M	1980-84	18-3094	18-0460	18-3243
DT3.5	1983-84	18-3097	—	—	DF50	1999-09	18-3096	18-0461	18-3242
DT4	1984-98	18-3097	18-0480	18-3260	DF50	2010	18-3096	18-0461	—
DF4	2003-10	18-3097	18-0761	18-3266	DT55	1985-97	18-3094	18-0460	18-3243
DT5	1977-83, 1999-02	18-3097	18-0480	18-3260	PU55 (jet)	1989-94	18-3094	18-0460	—
DT6	1984-02	18-3097	18-0477-9	18-3259	DT60	1983	18-3094	18-0460	18-3243
DF6	2003-10	18-3097	18-0761	18-3266	DT60	1984	18-3095	18-0460	—
DT8	1980-87	18-3097	18-0477-9	18-3259	DF60	1998-09	18-3049	—	—
DT8	1988-97	18-3000	18-0479	18-3255	DF60	2010	18-3096	18-0461	—
DF8	2010	18-3099	—	—	DT65	1982-prior	18-3094	18-0459	—
DT9.9	1977-82	18-3092	—	—	DT65	1985-97	18-3094	18-0460	18-3243
DT9.9	1983-87	18-3099	18-0478	18-3256	DF70	1998-09	18-3049	—	—
DT9.9	1988-97	18-3000	18-0479	18-3255	DF70	2010	18-3096	18-0461	—
DF9.9	1997-10	18-3099	18-0478	18-3256	DT75	1983-97	18-3095	18-0459	18-3244
DT14	1977-80	18-3092	—	—	DF80	2009-10	18-3049	—	—
DT15	1983-97	18-3099	18-0478	18-3256	DT85	1983-00	18-3095	18-0459	18-3244
DT15C	1989-97	18-3099	18-0478	—	PU85 (jet)	1989-97	18-3095	18-0459	—
DF15	1997-10	18-3099	18-0478	18-3256	DT90	1989-97	18-3049	—	18-3254
DT16	1977-82	18-3092	—	—	DF90	2001-08	18-3023	—	—
DT20	1986-88	18-3096	18-0461	18-3242	DF90	2009-10	18-3049	—	—
DT25	1980-82	18-3092	—	—	DT100	1987-01	18-3049	—	18-3254
DT25	1983-88	18-3096	18-0461	18-3242	DF100	2009-10	18-3023	—	—
DF25	2000-06	18-3096	18-0461	18-3242	DT115	1986-01	18-3023	—	18-3257 **
DF25 V-Twin	2006-10	18-3096	18-0461	—	DF115	2001-10	18-3023	—	18-3258 *
DT30	1983-87	18-3096	18-0461	18-3242	DT140	1986-01	18-3023	—	18-3257
DT30	1988-97	—	18-0461	—	DF140	2002-10	18-3023	—	—
DF30	2000-07	18-3096	18-0461	18-3242	DT150	1986-03	18-3023	—	18-3253
DT35	1980-82	18-3094	18-0459	—	DF150	2006-10	18-3023	18-0778	—
DT35	1987-89	18-3096	18-0461	18-3242	DT175	1987-92	18-3023	—	18-3253
DT40	1980-82	18-3094	18-0459	—	DF175	2006-10	18-3023	18-0778	—
DT40	1983	18-3094	18-0460	—	DT200	1986-00	18-3023	—	18-3253
DT40/DT40C	1984-98	18-3096	18-0461	18-3242	DF200	2004-10	18-3035	18-0778	18-3264
DF40	1999-09	18-3096	18-0461	18-3242	DT225	1990-03	18-3023	—	18-3253
DF40	2010	18-3096	18-0461	—	DF225	2004-10	18-3035	18-0778	18-3264
PU40 (jet)	1989-94	18-3096	18-0461	—	DF250	2004-10	18-3035	18-0778	18-3264
DT50	1982-prior	18-3094	18-0459	—	DF300	2007-10	18-3035	18-0651	18-3267
DT50	1983-84	18-3094	18-0460	18-3243					

① Priced per Package


\* SN 681517 & earlier


\*\* SN 812175 & Later







		O.E. INTERCHANGE		
Part #	Description	O.E. #		
18-39480	Piston Rings	12140-93121		
18-39530	Piston Rings	12140-96351-050		
18-39540	Piston Rings	12140-94400		
18-40110	Piston Kit	12110-94400		
18-40140	Piston Kit	12110-93120		
18-42850	Piston Pin	12151-94400		
18-42860	Wrist Pin	12151-93100		
18-42870	Wrist Pin	12151-92502		
18-42940-9	① ② Circlips	09381-14001		
18-42950-9	① ② Circlips	09381-18002		
18-42960-9	① ② Circlips	09381-20003		

		PISTON		RINGS		WRIST PIN		CIRCLIP	
HP/Model	Years	Std.	.50mm	Std.	.50mm	Std.	.50mm	Std.	.50mm
DT9.9	1983-87	18-40140	—	18-39480	—	18-42860	—	18-42940-9	—
DT15	1983-88	18-40140	—	18-39480	—	18-42860	—	18-42940-9	—
DT25	1983-88	—	—	—	18-39530	—	18-42870	—	18-42950-9
DT30	1983-87	—	—	—	18-39530	—	18-42870	—	18-42950-9
DT40	1984-98	18-40110	—	18-39540	—	18-42850	—	18-42960-9	—

 <p><b>18-1757</b> <b>CONNECTING ROD</b> Replaces: 12161-93902 Fits: DT9.9, DT15 (1983-97)</p>	 <p><b>18-1758</b> <b>CONNECTING ROD</b> Replaces: 12161-96300, 12161-91L00 Fits: DT25 (1983-88), DT30 (1983-87)</p>	 <p><b>18-1759</b> <b>CONNECTING ROD</b> Replaces: 12161-94400, 12161-92L00 Fits: DT 40 (1984-98)</p>	 <p><b>18-1757K</b> <b>CONNECTING ROD KIT</b> Replaces: 12161-93902 Fits: DT9.9 (1983-87), DT15 (1983-97)</p>
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 <p><b>18-1759K</b> <b>CONNECTING ROD KIT</b> Replaces: 12161-94400 Fits: DT40 (1986-98)</p>	 <p><b>18-1412</b> <b>ROD BEARING</b> Replaces: 09263-20051 Fits: DT9.9 (1983-87), DT15 (1983-97)</p>	 <p><b>18-1414</b> <b>ROD BEARING</b> Replaces: 09263-14022 Fits: DT9.9 (1983-87), DT15 (1983-97), DT14/16 (1980-82)</p>	 <p><b>18-1415</b> <b>ROD BEARING</b> Replaces: 09263-18016 Fits: DT25 (1983-88), DT30 (1983-87)</p>
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 <p><b>18-1416</b> <b>ROD BEARING</b> Replaces: 09263-27005 Fits: 40 (1984-98)</p>	 <p><b>18-1417</b> <b>WRIST PIN BEARING</b> Replaces: 09263-20072 Fits: 40 (1984-98)</p>	 <p><b>18-3806</b> <b>HEAD GASKET</b> Replaces: 11141-98401, 11141-98411</p>	 <p><b>18-3807</b> <b>HEAD GASKET</b> Replaces: 11141-98101, 11141-98130</p>
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 <p><b>18-3808</b> <b>HEAD GASKET</b> Replaces: 11141-93901, 11141-93960</p>	 <p><b>18-3809</b> <b>HEAD GASKET</b> Replaces: 11141-96303, 11141-96344</p>	 <p><b>18-3810</b> <b>HEAD GASKET</b> Replaces: 11141-94401, 11141-94450</p>	 <p><b>18-3813</b> <b>HEAD GASKET</b> Replaces: 11141-95305, 11141-95320</p>
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① Priced per Package

② Pkg. of 2

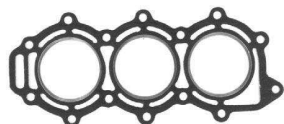
APPLICATION BEGINS ON NEXT PAGE



**18-3814**  
**HEAD GASKET**  
Replaces: 11141-95505, 11141-95512



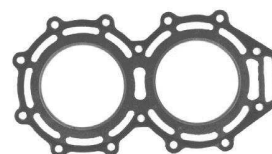
**18-3816**  
**HEAD GASKET**  
Replaces: 11141-98504, 11141-98510, 11141-98522



**18-3819**  
**HEAD GASKET**  
Replaces: 11141-95D90, 11141-95D10



**18-3820**  
**HEAD GASKET**  
Replaces: 11141-94701, 11141-94702, 11141-94720



**18-3822**  
**HEAD GASKET**  
Replaces: 11141-87E90, 11141-87E10



**18-3823**  
**HEAD GASKET**  
Replaces: 11141-94506, 11141-94620



**18-3824**  
**HEAD GASKET**  
Replaces: 11141-94600, 11141-94620



**18-3825**  
**HEAD GASKET**  
Replaces: 11141-87D90, 11141-87D60

Model	Year	Cyl	Head Gasket	Model	Year	Cyl	Head Gasket	Model	Year	Cyl	Head Gasket
2	1983-89	1	18-3806	25	1989	3	18-3819	85	1983-87	3	18-3814
5	1983	2	18-3816	30	1983-87	2	18-3809	90	1989	V-4	18-3822
6	1984-89	2	18-3807	30	1988-89	3	18-3819	100	1989	V-4	18-3822
8	1983-87	2	18-3807	35	1987-89	2	18-3810	115	1983-85	4	18-3823
8	1988-89	2	-	40	1984-89	2	18-3810	115	1986-89	4	18-3824
9.9	1983-87	2	18-3808	50	1984	2	18-3813	140	1983-85	4	18-3823
9.9	1988-89	2	-	55	1985-89	3	18-3820	140	1986-89	4	18-3824
15	1983-89	2	18-3808	65	1985-89	3	18-3820	150	1986	V-6	18-3825
25	1983-88	2	18-3809	75	1983-87	3	18-3814	200	1986	V-6	18-3825



**18-7895**  
**OIL FILTER**  
Replaces: 16510-93J00  
Thread Spec: 3/4" x 16NPT



**18-7896**  
**OIL FILTER**  
Replaces: 16510-61A20-MHL  
Fits: DF70A, DF80A, DF90A, DF90-DF115



**18-7897**  
**OIL FILTER**  
Replaces: 16510-82703  
Fits: DF140



**18-7903**  
**OIL FILTER**  
Replaces: 16510-05240  
For: DF9.9, DF15 (1996-06)



**18-7905-1**  
**OIL FILTER**  
Replaces: 16510-96J00  
Fits: DF150-DF300



**18-7915-1**  
**OIL FILTER**  
Replaces: 16510-87J00  
Fits: DF25-DF70



**18-8870**  
**OIL FILTER**  
Replaces: 16510-45H10  
Fits: F9.9 Type T/TH(Sn 110001 & Newer), F15(SN 110001 & Newer)



**18-0650**  
**OIL SEAL HOUSING GASKET**  
Replaces: 56132-95J00  
Fits: F 25 V-Twin (2006-07)



**18-0651**  
**PUMP CASE PANEL GASKET**  
Replaces: 17472-98J00  
Fits: F300 (2007)

PKG. OF 5



**18-8331**  
**18-8331-9<sup>①</sup>**  
**DRAIN PLUG GASKET**  
Replaces: 09168-10022



**18-8334**  
**SHIFT SHAFT SEAL**  
Replaces: 25223-94400

PKG. OF 10



**COTTER PINS**

Part #	Replaces
<b>18-3737</b> <sup>②</sup>	09204-02004
For: DT9.9 & 15C, DF9.9 & 15, 8 & 9.9C Oil Injected	
<b>18-3735</b> <sup>②</sup>	09204-03003, 09204-03004
For: DT20, 25C, 30C	



**18-3726**  
**PROP NUT**  
Replaces: 09141-18005



**18-3710**  
**PROP NUT**  
Replaces: 09141-14008



**18-3774**  
**PROP NUT KIT**  
Replaces: 57630-94500  
For: DT75/85/90/100/115, 140 with V-Style, DF60/70 with V Style

— CONTAINS —

Part #	O.E. #	Desc.
<b>18-3726</b>	09141-18005	Prop Nut
<b>18-3735</b>	09204-03003, 09204-03004	Cotter Pin
—	09160-18028	Washer
—	57633-94500	Spacer



**18-3775**  
**PROP NUT KIT**  
Replaces: 57630-92E00  
For: V-6

— CONTAINS —

Part #	O.E. #	Description
<b>18-3726</b>	09141-18005	Prop Nut
<b>18-3735</b>	09204-03003, 09204-03004	Cotter Pin
—	09160-18019	Washer
<b>18-3795</b>	57633-87D30	Spacer



**18-3777**  
**PROP NUT KIT**  
Replaces: 57630-94300  
For: DT40/55/65

— CONTAINS —

Part #	O.E. #	Description
<b>18-3726</b>	09141-18005	Prop Nut
<b>18-3735</b>	09204-03003, 09204-03004	Cotter Pin
—	09160-18028	Washer



**18-3778**  
**PROP NUT KIT**  
Replaces: 57630-96300  
For: DT20/25C/30C

— CONTAINS —

Part #	O.E. #	Description
<b>18-3735</b>	09204-03003, 09204-03004	Cotter Pin
—	09160-14028	Washer
<b>18-3710</b>	09141-14008	Prop Nut
—	57633-96300	Spacer



<sup>③</sup> **18-6032**  
**ANODE**  
Replaces: 55320-95310  
55-140 HP



<sup>③</sup> **18-6033**  
**ANODE**  
Replaces: 55125-87D00  
150-200 HP



<sup>③</sup> **18-6098**  
**ANODE**  
Replaces: 55125-96310  
DF25, DF30, DT20, DT25, DT25C, DT30, DT30C, DT35



<sup>⑤</sup> **18-6161A**  
<sup>④</sup> **18-6161M**  
**ANODE KIT**  
Fits: Suzuki 90-140HP Engines



**18-79989**  
**TRAILERING STICKS**  
Fits: Most outboards over 150hp with three ram intrigrel tilt/trim.



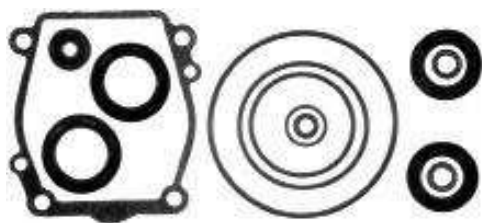
**18-8380**  
**LOWER UNIT SEAL KIT**  
Replaces: 25700-93J00  
For: All DF150/DF175/DF200/DF225/DF250



**18-8381**  
**LOWER UNIT SEAL KIT**  
Replaces: 25700-99E00  
For: DF 60(2001 & Up), DF70(2001 & Up)

① Priced per Package    ② This product is priced per piece. To order priced per package, please add -9 to the part number  
⑤ Aluminum    ④ Magnesium    ③ Zinc





**18-8335**  
**LOWER UNIT SEAL KIT**  
 Replaces: 25700-87D00

— CONTAINS —

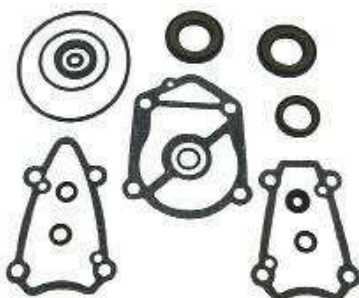
Part #	Description	O.E. #	Qty.
18-7118	O-Ring	09280-08008	1
18-7183	O-Ring	09280-69001	1
18-8331	Drain Plug Gasket	09168-10022	2
18-7440-1	O-Ring	—	1
18-0544	Oil Seal	09282-24004	2



**18-8337**  
**LOWER UNIT SEAL KIT**  
 Replaces: 25700-94400

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0461	Water Pump Gasket	17472-96301	1
18-7151	O-Ring	09280-75001	1
18-7413	O-Ring	09280-08005	2
18-8331	Drain Plug Gasket	09168-10022	3
18-8334	Shift Shaft Seal	25223-94400	1
18-8345	Seal	09289-22007	2
18-7180	O-Ring	—	1



**18-8338**  
**LOWER UNIT SEAL KIT**  
 Replaces: 25700-94500

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-7118	O-Ring	09280-08008	1
18-8331	Drain Plug Gasket	09168-10022	3
18-7182	Oil Seal	—	1
18-7133	O-Ring	—	1



**18-8339**  
**LOWER UNIT SEAL KIT**  
 Replaces: 25700-94700

— CONTAINS —

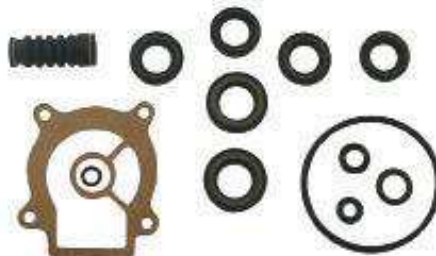
Part #	Description	O.E. #	Qty.
18-0460	Water Pump Gasket	17472-95310	1
18-7151	O-Ring	09280-76006	1
18-7180	O-Ring	—	1
18-7413	O-Ring	09280-08005	1
18-8329	Seal	09289-17005	1
18-8331	Drain Plug Gasket	09168-10022	3
18-8334	Shift Shaft Seal	25223-94400	1
18-8345	Seal	09289-22007	2



**18-8340**  
**LOWER UNIT SEAL KIT**  
 Replaces: 25700-95500

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0459	Water Pump Gasket	17472-95200	1
18-8331	Drain Plug Gasket	09168-10022	3
18-8334	Shift Shaft Seal	25223-94400	1
18-7180	O-Ring	—	1
18-7413	O-Ring	09280-08005	1
18-7127	O-Ring	—	1



**18-8341**  
**LOWER UNIT SEAL KIT**  
 Replaces: 25700-95D00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0461	Water Pump Gasket	17472-96301	1
18-7118	O-Ring	09280-50005	1
18-7413	O-Ring	09280-08005	1
18-7140	O-Ring	09282-17006	1
18-8331	Drain Plug Gasket	09168-10022	3



**18-8373**  
**LOWER UNIT SEAL KIT**  
 Replaces: 25700-90J01  
 Fits: DF 90/115 (All Years)

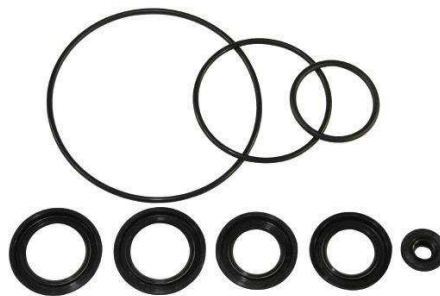


**18-8374**  
**LOWER UNIT SEAL KIT**  
 Replaces: 25700-92J00  
 Fits: DF140 (All Years)



**18-8385**  
**SEAL KIT**

Replaces: 25700-95J00  
Fits: DF25 V-Twin (2006-07)



**18-8386**  
**SEAL KIT**

Replaces: 25700-98J00  
Fits: DF300 (2007)

**SEAL KIT APPLICATION**

HP/MODEL	YEAR	PART #	HP/MODEL	YEAR	PART #
DT25C	All	<a href="#">18-8341</a>	DT115	All	<a href="#">18-8338</a>
DF25	All	<a href="#">18-8341</a>	DF115	All	<a href="#">18-8373</a>
DF25 V-Twin	2006-07	<a href="#">18-8385</a>	DT140	All	<a href="#">18-8338</a>
DT30C	All	<a href="#">18-8341</a>	DF140	All	<a href="#">18-8374</a>
DF30	All	<a href="#">18-8341</a>	DT150	All	<a href="#">18-8335</a>
DT40C	All	<a href="#">18-8337</a>	DF150	All	<a href="#">18-8380</a>
DF40	All	<a href="#">18-8337</a>	DT175	All	<a href="#">18-8335</a>
DF50	All	<a href="#">18-8337</a>	DF175	All	<a href="#">18-8380</a>
DT55	All	<a href="#">18-8339</a>	DT200	All	<a href="#">18-8335</a>
DF60	2001-07	<a href="#">18-8381</a>	DF200	All	<a href="#">18-8380</a>
DT65	All	<a href="#">18-8339</a>	DT225	All	<a href="#">18-8335</a>
DF70	2001-07	<a href="#">18-8381</a>	DF225	All	<a href="#">18-8380</a>
DT75	All	<a href="#">18-8340</a>	DF250	All	<a href="#">18-8380</a>
DT85	All	<a href="#">18-8340</a>	DF300	All	<a href="#">18-8386</a>
DF90	All	<a href="#">18-8373</a>			

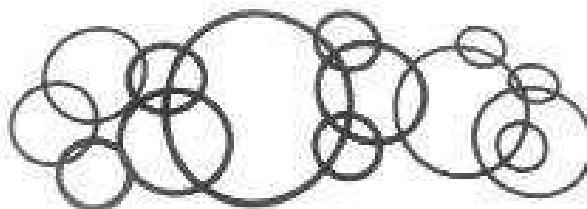
PKG. OF 2



**OIL SEALS**

Part #	O.E. #	I.D.	Dimensions O.D. (mm)	Width
<a href="#">18-0544</a>	09282-24004	23.2	40.3	7
<a href="#">18-0545</a>	09289-10002	9	22.2	8
<a href="#">18-0546</a>	09282-30007	29.5	50.25	6
<a href="#">18-0551</a>	09283-10011	9	22.2	8
<a href="#">18-0569</a>	09284-08003			
<a href="#">18-8345</a>	09289-22007	22.2	35	5
<a href="#">18-8375</a>		29	45	6
<a href="#">18-8377</a>		7	22	7
<a href="#">18-8378</a>		8	22	7

PKG. OF 5



**O-RINGS**

Part No.	O.E. No.	I. D.	Dimensions Width (mm)
<a href="#">18-7118</a> ①	09280-08008	69.40	3.10
<a href="#">18-7140</a> ①	09280-75002	69.00	3.50

① This product is priced per piece. To order priced per package, please add -9 to the part number