

PLEASURECRAFT MODEL IDENTIFICATION

MODEL 0 2 - 6 0 0 V - 0 1 SERIAL 460000

1st - 2nd Space: **MANUFACTURING CODE**

3rd - 5th Space: **ENGINE CODE**

810	= 8.1L	(496 CID MPI)	(GM)
811	= 8.1L	(496 CID H.O. MPI)	(GM)
600	= 6.0L	(364 CID MPI)	(GM)
570	= 5.7L	(350 CID LH MPI)	(GM)
571	= 5.7L	(350 CID RH MPI)	(GM)
572	= 5.7L	(350 CID LH Carburetor)	(GM)
573	= 5.7L	(350 CID RH Carburetor)	(GM)
500	= 5.0L	(305 CID LH MPI)	(GM)
501	= 5.0L	(305 CID RH MPI)	(GM)
502	= 5.0L	(305 CID LH Carburetor)	(GM)
503	= 5.0L	(305 CID RH Carburetor)	(GM)

SERIAL NUMBER I.D.

1st DIGIT INDICATES DECADE ENGINE WAS MANUFACTURED (3 = 1990, 4 = 2000, 5 = 2010)
 2nd DIGIT INDICATES YEAR ENGINE WAS MANUFACTURED.

6th Space: **DRIVE CONFIGURATION**

blank - Direct Drive
 V - V-Drive

7th - 8th Space: **SPECIFICATION CODE**

18-5251 TUNE-UP KIT



① 18-5251D Display Package

-CONTAINS-
 O.E. # R114001, R114004
 R115001
 R103001
 Mallory 8 cyl. Tall Cap

Description
 Contact Set
 Condenser
 Rotor

Part #
 18-5314
 18-5338
 18-5404

18-5255 TUNE-UP KIT



Display Package

-CONTAINS-
 O.E. # R114002
 R115002
 R103003

Description
 Contact Set
 Condenser
 Rotor

Part #
 18-5303
 18-5345
 18-5407

18-5260 TUNE-UP KIT



① 18-5260D Display Package

-CONTAINS-
 O.E. # R114002
 R115002
 R103004

Description
 Contact Set
 Condenser
 Rotor

Part #
 18-5303
 18-5345
 18-5403

18-5266 TUNE-UP KIT



Display Package 

Fits: Flame Thrower Distributors 18-5481, 18-5482, 18-5483, 18-5477, 18-5478, 18-5479

18-5271 TUNE-UP KIT



Display Package

-CONTAINS-
 O.E. # R114001, R114004
 R115001
 R103001
 R108001
 Mallory V-8 Tall Cap

Description
 Contact Set
 Condenser
 Rotor
 Distributor Cap

Part #
 18-5314
 18-5338
 18-5404-1
 18-5376

18-5275 TUNE-UP KIT



Display Package

-CONTAINS-
 O.E. # R114002
 —
 R103004
 RA108003
 Prestolite V-8 Screw Down Cap

Description
 Contact Set
 Condenser
 Rotor
 Distributor Cap

Part #
 18-5303
 18-5347
 18-5403
 18-5352

APPLICATION ON PAGE 624

① Items ending in "D" are Display Packaged - Regular number is Non-Display



Display Package

**18-5276
TUNE-UP KIT**

Part #	O.E. #	Description
18-5303	R114002	Contact Set
18-5347	—	Condenser
18-5403	R103004	Rotor
18-5353	—	Distributor Cap

Prestolite V-6 Screw Down Cap



Display Package

**18-5277
TUNE-UP KIT**

Part #	O.E. #	Description
18-5303	R114002	Contact Set
18-5347	—	Condenser
18-5407	R103003	Rotor
18-5369	RA108002	Distributor Cap

Prestolite V-8 Clip Down Cap



**18-5301
TUNE-UP KIT**

Fits: Male cap v-8 flamethrower distributors



**18-5302
TUNE-UP KIT**

Fits: Male cap v-8 flamethrower distributors



**18-5278
TUNE-UP KIT**

Delco EST • V-6



**18-5281
TUNE-UP KIT**

Delco EST • V-8



**18-5303
CONTACT SET**

Replaces: R114002



**18-5314
CONTACT SET**

Replaces: R114001, R114004



**18-5317
CONTACT SET**



**18-5338
CONDENSER**

Replaces: R115001



**18-5345
CONDENSER**

Replaces: R115002



**18-5346
CONDENSER**



**18-5347
CONDENSER**



**18-29322
CAP & ROTOR KIT**

Fits: Ford HEI Distributors



**18-5245
ROTOR**

Replaces: R103011
For: Models MP 5.0L and 5.7L (2002-05)



**18-5403
ROTOR**

Replaces: R103004



**18-5404-1
ROTOR**

Replaces: R103001



**18-5407
ROTOR**

Replaces: R103003



**18-5300
ROTOR**

Fits: Flamethrower Distributors



**18-5474
DISTRIBUTOR CAP**

Red Distributor Cap with Male Terminals for Flamethrower Distributors



 <p>18-5473 DISTRIBUTOR CAP Black Distributor Cap with Male Terminals for Flamethrower Distributors</p>	 <p>18-5244 DISTRIBUTOR CAP Replaces: RA108009 For: Models MP 5.0L and 5.7L (2002-05)</p>	 <p>18-5352 DISTRIBUTOR CAP Replaces: RA108003</p>	 <p>18-5353 DISTRIBUTOR CAP</p>
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 <p>18-5359 DISTRIBUTOR CAP</p>	 <p>18-5369 DISTRIBUTOR CAP Replaces: RA108002 Includes: 18-5399 Gasket</p>	 <p>18-5376 DISTRIBUTOR CAP Replaces: R108001</p>	 <p>18-5389 DISTRIBUTOR CAP</p>
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Ignitor® II
ELECTRONIC IGNITION

FEATURES

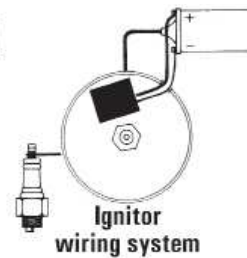
- Senses current levels in the coil and adjusts the dwell to maintain peak energy throughout the entire RPM range.
- Develops, on average, 4 times more available energy between 3000 and 5000 RPM's and twice as much plug voltage as point-type systems.
- Ignition energy is sustained and coil life is increased when peak current level is reached just prior to spark.
- More stable timing.
- Use with **18-5472** "Flame Thrower II" Coil for optimum performance

 <p>18-5286 HI-PERFORMANCE ELECTRONIC CONVERSION KIT Fits: 6 Cylinder Delco Distributors</p>	 <p>18-5288 HI-PERFORMANCE ELECTRONIC CONVERSION KIT Fits: Most Prestolite V-8 Distributors with snap down cap</p>	 <p>18-5289 HI-PERFORMANCE ELECTRONIC CONVERSION KIT Fits: Most Prestolite V-8 Distributors with screw down cap</p>	 <p>18-5290 HI-PERFORMANCE ELECTRONIC CONVERSION KIT Fits: Most Mallory YL or YD 8 cylinder Distributors with clockwise and counter clockwise rotation</p>
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IGNITOR®
ELECTRONIC IGNITION

FEATURES

- Replaces points & condensers for true solid state ignition.
- Uses standard coil, cap and rotor.
- Easy to install, one-piece, 2-wire hook-up.
- Accurate to within 1/4° timing accuracy 0 to 6000 RPM range.
- Can be used with Flame Thrower Coils **18-5466** & **18-5469**.



 <p>18-5294 ELECTRONIC CONVERSION KIT Fits: 6 Cyl. Delco distributors</p>	 <p>18-5295 ELECTRONIC CONVERSION KIT Fits: Most 4 Cyl. Prestolite distributors (Except IBM 7026) For: Onan, Universal, Waukesha, Wisconsin</p>	 <p>18-5296-2 ELECTRONIC CONVERSION KIT Fits: Most Mallory V-8 YL & YD 8 cyl. Distributors with clockwise and counter clockwise rotation</p> <p style="text-align: right;">① 18-5296-2D Display Package</p>
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APPLICATION ON PAGE 624

① Items ending in "D" are Display Packaged - Regular number is Non-Display

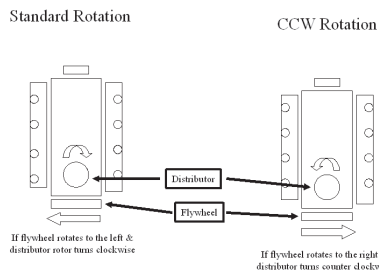


18-5298
ELECTRONIC CONVERSION KIT
 (with snap down cap)
 For: Most Prestolite V-8 Distributors

① **18-5299D** Display Package



18-5299
ELECTRONIC CONVERSION KIT
 (with screw down cap)
 For: Most Prestolite V-8 Distributors
 Use with **18-5403** Style Rotor



18-5309-1
DISTRIBUTOR
 Replaces: RA107001
 Mallory YL512CV
 For most Ford 302 CID V-8 Eng.
 Uses: **18-5251** TUNE-UP KIT

Part #	— CONTAINS —	Desc.
18-5314		Contact Set
18-5338		Condenser
18-5404-1		Rotor
18-5376		Cap



18-5312-1
DISTRIBUTOR
 Replaces: Mallory YL554CV
 For most Ford 351 CID V-8 Eng.
 Uses: **18-5251** TUNE-UP KIT

Part #	— CONTAINS —	Desc.
18-5314		Contact Set
18-5338		Condenser
18-5404-1		Rotor
18-5376		Cap



18-5313-1
DISTRIBUTOR
 Replaces: Mallory YL624MW
 For most GM V-8 Engs.
 (small & large blocks)
 Uses: **18-5251** TUNE-UP KIT

Part #	— CONTAINS —	Desc.
18-5314		Contact Set
18-5338		Condenser
18-5404-1		Rotor
18-5376		Cap



FEATURES

- Distributors feature the Ignitor II ignition module with adaptive dwell control adjusts the spark timing over the entire RPM range to maximize performance
- Upper roller bearing and oil impregnated bronze sintered bottom bushing are installed and aligned bored for accuracy for maximum durability
- Machined heat treated gear with tight tolerances insures durability and consistent timing to maximize horsepower and performance. Complete with high dielectric strength cap and rotor for years of performance



18-5481
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
 Fits: Ford V-8 351 Windsor
 Replacement cap/rotor kit **18-5266**



18-5482
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
 Fits: Ford V-8 351 Cleveland, 351M, 400, 429 & 460 engines
 Replacement cap/rotor kit **18-5266**



18-5483
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
 Fits: Chevrolet Marine Small and Big Block engines (Standard Deck Height)
 Replacement cap/rotor kit **18-5266**



18-5477
ELECTRONIC DISTRIBUTOR
 Ford 302 V-8 engines
 Replacement Cap/Rotor Kit **18-5266**



18-5478
ELECTRONIC DISTRIBUTOR
 Chrysler LA series V-8 engines
 Replacement Cap/Rotor Kit **18-5266**



18-5479
ELECTRONIC DISTRIBUTOR
 GM V-8 engines-reverse rotation
 Replacement Cap/Rotor Kit **18-5266**

APPLICATION ON PAGE 624

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18-5480
COMPLETE IGNITION CONVERSION KIT
 Fits: GM SB & BB with Standard Deck Height

—CONTAINS—

Part #	Description
18-5472	Distributor Cap
18-8803-2	Coil
18-5483	Wire Set
	Distributor

18-5484-1
ELECTRONIC DISTRIBUTOR
 Conventional Rotation
 Replaces: RA107039E
 Late Model HEI
 For V8 — 262-454 & 502 except 384/409 and tall block engines
 • Designed as a plug-in replacement for GM-style fuel injection system distributors



—CONTAINS—

Description	Part #
Distributor Cap	18-5354
Rotor	18-5405
Tune-Up Kit	18-5281



18-5489-2
ELECTRONIC DISTRIBUTOR
 Conventional Rotation
 For Ford V-8 351W CID

—CONTAINS—

Part #	Description	Part #	Description
18-5376	Distributor Cap	18-5404-1	Rotor
18-5488	Module		



18-5494-2
ELECTRONIC DISTRIBUTOR
 Conventional Rotation
 For Chevrolet all V8 includes 482, 502, 540 CID (Except 348,409 & Tall Deck Big Block)

—CONTAINS—


Part #	Description	Part #	Description
18-5376	Distributor Cap	18-5404-1	Rotor
18-5488	Module		



18-5495-2
ELECTRONIC DISTRIBUTOR
 Replaces: Mallory YLM512CV
 Conventional Rotation
 For Ford V8 302 CID

—CONTAINS—

Part #	Description	Part #	Description
18-5376	Distributor Cap	18-5404-1	Rotor
18-5488	Module		



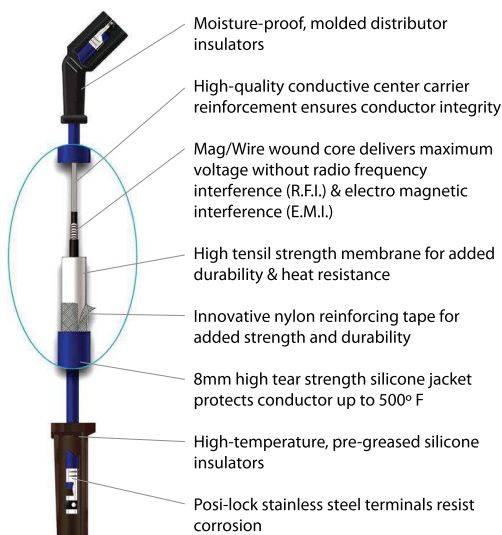
18-5496-2
ELECTRONIC DISTRIBUTOR
 Conventional Rotation
 For Ford V-8 351C - 460 CID

—CONTAINS—

Part #	Description	Part #	Description
18-5376	Distributor Cap	18-5404-1	Rotor
18-5488	Module		

PREMIUM MARINE IGNITION WIRES

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.



PLEASURECRAFT MARINE IGNITION WIRES APPLICATION				
Engine	Cyl.	Distributor	Years	Plug Wire Set
262 CID 4.3L	6	Prestolite	ALL	18-8801-1
262 CID 4.3L	6	Delco EST	ALL	18-8810-1
262 CID 4.3L	6	Delco HVS	ALL	18-8829-1
220 (305 CID 5.0L)	8	Mallory/Prestolite 1	Up to 1987	18-8803-2

PLEASURECRAFT MARINE IGNITION WIRES APPLICATION				
Engine	Cyl.	Distributor	Years	Plug Wire Set
220 (305 CID 5.0L)	8	Mallory/Prestolite 2	1987-1992	18-8803-2
270 (350 CID 5.7L)	8	Mallory/Prestolite 1	Up to 1987	18-8803-2
270 (350 CID 5.7L)	8	Mallory/Prestolite 2	1987-1992	18-8803-2
TB350	8	Delco EST 3	1992 & Up	18-8824-1
5.7L Classic	8	Mallory	1999 & Up	18-8803-2
5.7L MPI Classic	8	Delco HVS	2007 & Up	18-8828-1
MP5.0L Captain's Choice	8	Delco HVS	2002-2005	18-8828-1
MP5.7L Captain's Choice	8	Delco HVS	2002-2005	18-8828-1
MP6.0L	8	Distributorless	2002 & Up	18-8838-1
350 (454 CID 7.4L)	8	Mallory 4	Up to 1991	18-8803-2
454XL (454 CID 7.4L)	8	Delco EST 5	1991 & Up	18-8824-1
CM454HO (454 CID 7.4L)	8	Delco EST 6	1991 & Up	18-8824-1
454XL (454 CID 7.4L)	8	Delco EST 6	1993 & Up	18-8824-1
MP8.1L	8	Distributorless	ALL	18-8838-1
502 (502 CID 8.2L)	8	Prestolite 4	Up to 1991	18-8803-2
502 (502 CID 8.2L)	8	Delco EST 4	Up to 1991	18-8824-1
502XL (502 CID 8.2L)	8	Delco EST 5	1991 & Up	18-8824-1
TB502XL (502 CID 8.2L)	8	Delco EST 7	1994 & Up	18-8824-1

1 Serial Number up to 68702 2 Serial Number 68703-90232 3 Serial Number 90232 & UP
 4 Serial Number up to 88710 5 Serial Number 88710 & Up 6 Serial Number 92882 & Up
 7 Serial Number 94268 & Up



**18-5225
SPARK PLUG WIRE KIT**

Replaces: Mercury 84-99215A26, 84-813706A26
Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a Metallic Core and a Large Assortment of Three Different End Fittings.



BATTERY CABLES
Gauge cable with soldered lug terminals on each end to accept 3/8" stud.

PART NO.	SIZE	COLOR	GAUGE	PART NO.	SIZE	COLOR	GAUGE
BC88523	2'	red	4	BC88563	6'	red	2
BC88533	2'	black	4	BC88573	6'	black	2
BC88543	4'	red	2	BC88583	8'	red	1
BC88553	4'	black	2	BC88593	8'	black	1



**18-5226
IGNITION WIRE
Metallic Core**
100' Spool • 7mm Hypalon

PKG. OF 10



**18-5224
18-5224-9[®]
SPARK PLUG WIRE
TERMINAL**
Replaces: Mercury 20121
OMC 510364

PKG. OF 10



**18-5750
18-5750-9[®]
UNIVERSAL SPARK
PLUG BOOTS**
Supplied complete w/Terminal Connector
Replaces: OMC 581027, 580339



**18-5752
UNIVERSAL
SPARK PLUG BOOT**
8mm

IGNITION / ELECTRICAL SYSTEMS APPLICATION

Years	Cyl.	Model/Engine	Distributor No.	Contact Set	Condenser	Dist. Cap	Rotor	Tune-Up Kit	Coil	Distributor	Elect. Conv. Kit
1959-72	4	1C	IGW-4118A	—	18-5345	18-5359	—	—	18-5435	—	—
1959-73	4	1C	IGW-4301	—	18-5345	—	—	—	18-5435	—	—
1984-88	6	3.8L Eng.	IBM-7014A	18-5303	18-5345 ④	18-5353	18-5403	18-5260, 18-5276 ⑧	18-5433 ⑥ ⑦	—	—
1973-74	8	Mercury Dist.	B64025A2	18-5317	18-5346 ④	18-5389	—	—	18-5433 ⑤	—	—
1976-82	8	305,350, 454 Eng.	IBM-7011	18-5303	18-5345 ④	18-5352	18-5403	18-5260, 18-5275 ⑧	18-5433 ③ ④	18-5494-2 ① 18-5498-1 ② 18-5313-1 ③	18-5299
1983-88	8	305, 350, 454 Eng.	IBM-7013	18-5303	18-5345 ④	18-5352	18-5403	18-5260, 18-5275 ⑧	18-5433 ⑥ ⑦	18-5494-2 ① 18-5498-1 ② 18-5313-1 ③	18-5299
1975-86	8	Ford 302 Eng.	IBM-7007, A	18-5303	18-5345 ④	18-5369	18-5407	18-5255, 18-5277 ⑧	18-5433 ⑥ ⑦	18-5495-2 ① 18-5309-1 ③	18-5298
1975-86	8	Ford 351, 460 Eng.	IBM-7008, A, B, C	18-5303	18-5345 ④	18-5369	18-5407	18-5255, 18-5277 ⑧	18-5433 ⑥ ⑦	18-5496-2 ① 18-5312-1 ③	18-5298
1986-UP	8	Ford 302 Eng.	Prestolite	N/A	N/A	18-5352	18-5403	N/A	18-5433 ⑥ ⑦	18-5495-2 ① 18-5309-1 ③	18-5299
1987	8	—	Prestolite	18-5303	18-5345 ④	18-5352	18-5403	18-5260, 18-5275 ⑧	18-5433 ⑥ ⑦	—	—
ALL	8	—	Mallory	18-5314	18-5338	18-5376	18-5404-1	18-5251, 18-5271 ⑧	18-5433 ⑥ ⑦	—	18-5296-2

- ① Electronic Distributor (Standard Rotation)
- ② Electronic Distributor (Counter Rotation)
- ③ Contact Controlled Distributor (Standard Rotation)

- ④ For strap type, use 18-5347
- ⑤ For applications requiring internal resistor use 18-5436
- ⑥ For applications requiring internal resistor use 18-5435

- ⑦ Use 18-5450 coil resistor
- ⑧ With distributor cap

FEATURES

- Oil filled for better cooling and long life
- Low resistance and improved turn ratios produces the higher voltage needed to run larger spark plug gaps for added power and better fuel economy
- More windings maximize energy and reliability over the full RPM range
- Fits existing brackets for easy installation

**18-5466
HI-PERFORMANCE
IGNITION COIL**

1.5 ohm (oil filled), black - 8 cylinder: Flame-Thrower 40,000 volt coil.

- Designed for use with the original Ignitor Electronic Conversion Kits
- Can be used with other inductive ignition systems



**18-5469
HI-PERFORMANCE
IGNITION COIL**

3.0 ohm (oil filled), black - 4 & 6 cylinder: Flame-Thrower 40,000 volt coil.

- Designed for use with the original Ignitor Electronic Conversion Kits
- Can be used with other inductive ignition systems



**18-5472
HI-PERFORMANCE
IGNITION COIL**

0.6 ohm (oil filled), black - 4, 6, & 8 cylinder: Flame-Thrower 45,000 volt coil.






- Super low 0.6 ohm resistance coil designed for use with the Ignitor II Hi Performance Electronic Conversion Kits
- Compatible with capacitive discharge systems




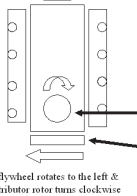
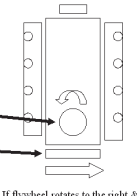

Part #	Description	Recommended Resistance		Part #	Description	Recommended Resistance	
		Coil	Ohms			Coil	Ohms
18-5294	Electronic Conversion Kit	18-5469	3.0	18-5288	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5295	Electronic Conversion Kit	18-5469	3.0	18-5289	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5296-2	Electronic Conversion Kit	18-5466	1.5	18-5290	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5298	Electronic Conversion Kit	18-5466	1.5	18-5483	Flame-Thrower Distributor	18-5472	0.6
18-5299	Electronic Conversion Kit	18-5466	1.5	18-5483	Flame-Thrower Distributor	18-5472	0.6
18-5286	Hi Performance Electronic Conversion Kit	18-5472	0.6	18-5483	Flame-Thrower Distributor	18-5472	0.6

⑨ Priced per Package

 <p>18-7648 IGNITION COIL Replaces: R117012</p>	 <p>18-5433 IGNITION COIL Replaces: R117001 Uses External Resistor</p>	 <p>18-5435 IGNITION COIL 4.0 OHM Has Internal Resistor</p>	 <p>18-5436 IGNITION COIL 3.0 OHM Has Internal Resistor</p>	 <p>18-5450 COIL RESISTOR 1.5 OHM Replaces: R119001</p>
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 <p>18-9802 TIMING LIGHT Self-powered accurate up to 10,000 RPM's</p>	 <p>18-5464 IGNITION MODULE Fits: Sierra 18-5481, 18-5482 and 18-5483 Billet HI-PERFORMANCE ELECTRONIC DISTRIBUTORS (except HEI/EST)</p>	 <p>18-26810 GM HEI 4 TERMINAL PIGTAIL Fits: GM HEI Distributors w/4 terminals</p>	 <p>18-26811 GM HEI 2 TERMINAL PIGTAIL Fits: GM HEI Distributors w/2 terminals</p>	 <p>18-26812 HEI COIL GRAY CONNECTOR</p>
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 <p>18-26813 HEI COIL BLACK CONNECTOR</p>	 <p>18-5493 IGNITION PICKUP COIL ASSEMBLY Replacement pick-up coil for Accel Electronic Distributors</p>	 <p>18-5603 STARTER Replaces: RA122009 Noseless:CCW Top mount rear entry starter for standard rotation GM & Ford engines. Can be used in place of 18-5908</p>	 <p>18-6443 STARTER Replaces: RA122019 PG260, CW that fits GM 6.0L</p>
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 <p>18-5907 STARTER (Heavy-Duty) (No Core) Clockwise Replaces: RA122008 Replacement Solenoid: 18-5837 Will not replace non-starter mounted solenoids. Top mount rear entry started for opposite rotation GM & FORD engines. SAEJ1171</p>	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>Standard Rotation</p>  <p>If Flywheel rotates to the left & distributor rotor turns clockwise</p> </div> <div style="text-align: center;"> <p>CCW Rotation</p>  <p>If Flywheel rotates to the right & distributor turns counter clockwise</p> </div> </div>	 <p>18-5908 STARTER (Heavy-Duty) (No Core) Counter-Clockwise Replaces: RA122009 Replacement Solenoid: 18-5837 Top mount rear entry started for standard rotation GM & FORD engines. SAEJ1171</p>
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18-5903
STARTER
 (No Core) Clockwise
 Replaces: RA122001
 Replacement Solenoid: **18-5801**
 Bottom mount, two bolt pattern for standard rotation FORD engines.



18-5920
STARTER
 Replaces: 987811, RK122014, RA122001
 For: 5.0 & 5.8 litre Ford engines.

Ⓛ 18-5801D

Display Package



18-5801
SOLENOID
 Replaces: R130001
 For all engines with flat solenoid bracket



CE

18-5957
ALTERNATOR
 (3-Wire) (68 amp)
 Replaces: RA097002, RA097003, RA097006
 Replaces Mando, Motorola and original equipment Delco. Uses same electrical connections and mounting method. Equipped with fan and drive pulley. SAEJ1171



18-5984
ALTERNATOR
 Replaces: RA097007B
 75I/70 amp, spool mount, 2 5/8" OD, 6 groove serpentine pulley Clockwise position, 65mm



18-6451
ALTERNATOR
 Fits: Gm LS Series



18-6288
ALTERNATOR
 Replaces: RA097007B
 75I/70 amp, spool mount, single groove V-belt pulley



18-6452
ALTERNATOR
 Replaces: RA097009
 115I/95 amp spool mount, serpentine pulley



18-6453
ALTERNATOR
 Replaces: RA097007C
 75I/70 amp spool mount, serpentine pulley



18-7227
CHOKE THERMOSTAT
 Replaces: RN0067
 For: Holley Carburetors



18-15214
RELAY, SHROUDED
 Replaces: R130012
 For: Fuel Pump on Crusader MEFI systems



18-7206
FLOAT
 Nitrophyll

Ⓛ Items ending in "D" are Display Packaged - Regular number is Non-Display



18-7017
CARB KIT
(Contains non-adjustable needles & seats)
Replaces: RN0118-1, RN0120-1



18-7081
CARB KIT
Replaces: RN0116, RN0116-2



18-7096
CARB KIT
Replaces: RN0118, RN0120

CARBURETOR KIT AND FLOAT APPLICATION

Engine/Model	Cyl.	Mfg. Code	Carb. Model	Carburetor No.	Float	Carb Kit ①
155, 165, 175, 185 w/302" (5.0L)	8	H-2	2300	R-6150A, R-6317A, R-6317-1A, R-7036A (D1JJ-9510-B, D3JL-9510-S)	18-7206	18-7081
215, 255, 215 w/302" (5.0L) 351" (5.8L)	8	H-4	4160	R-4473A, R-4473AAS, R-4608A, R-4608AAS, R-6151A, R-6151AAA, R-6152A, R-6152AAA, R-6407A, R-6576A (C9FF-9510-E, D2JL-9510E)	18-7206	18-7096
215, 255 w/302" (5.0L) 351" (5.8L)	8	H-4	4160	R-7159A, R-7163A, D4JL-9510-F, D4JL-9510-G	—	18-7017

① Does not include metering rods.



18-7646
CAMSHAFT SENSOR
Replaces: R020035A



18-7677
KNOCK SENSOR
Replaces: R020027



18-7697
IAC MOTOR
Replaces: R084003



18-32150
O2 SENSOR
Replaces: Idmar, Pleasurecraft, Mastercraft
Fits: GM New Generation Ls Series Small Block



18-32151
O2 SENSOR
Replaces: Idmar, Pleasurecraft, Mastercraft
Fits: GM New Generation Ls Series Small Block

FUEL WATER SEPARATORS



Sierra offers a complete line of 10 and 21 micron fuel water separating filters including drainable bowl filters to protect your carbureted and fuel injected engine.

Refer to pages 136-140 for a complete listing of OEM and universal applications.

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.

Sierra #	Pleasurecraft #	Description
18-7976		Fuel Filter with O-rings
18-7964-1		Fuel Filter



18-37824
INLINE FUEL FILTER

Replaces: 9-37824
Fits: Gasoline Engines with pump boost, In-line filter



new

18-8127
FUEL FILTER

Replaces: RP080026
For: 1996 & Up EFI Engines



18-7267
FUEL PUMP

Flange I.D. #41414
For: Ford (V-8) 302



18-3577-2
CIRCULATING WATER PUMP (Bi-Directional)

Replaces: RA057019
Fits: GM Big Block



18-3584
CIRCULATING WATER PUMP (Bi-Directional)

Replaces: RA057004
Includes 18-0147 gasket
Fits: Ford 302 & 351w



18-42608
CIRCULATING WATER PUMP

Replaces: RA057036
Fits: Indmar/PCM 6.0L



18-3599-2
CIRCULATING WATER PUMP

Replaces: RA057018
For: GM V-6 & small block V-8 engines
Uses gasket 18-0981 (included)



18-3586-1
WATER PUMP

Replaces: RA057023
Use Impeller Repair Kit: 18-3081



18-3587-1
WATER PUMP

Replaces: RA057024



18-5899
OIL PRESSURE SENDER

Replaces: RO20001



18-3551
THERMOSTAT

Replaces: R026002E
142°
For: FORD 302/351 CID Engines
Raw Water Cooled



② **18-3671D**

Display Package

18-3671
THERMOSTAT KIT

Replaces: RP026002E
For: Ford 302/351 CID Engines
Includes:
18-3551 Thermostat and
18-0875 Gasket
Raw Water Cooled



PKG. OF 8

FREEZE PLUGS

18-5961

18-5961-9①

1 5/8"

18-5962

18-5962-9①

1 3/4"



18-3060
IMPELLER

Replaces: RP061015
Sherwood 9959
For: Ford Engines



18-3061
IMPELLER

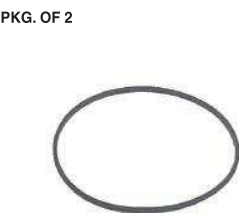
Replaces: RP061017
Sherwood 10615
For: GM Engines
With V-Belt



② **18-3081D**

Display Package

18-3081
IMPELLER REPAIR KIT



PKG. OF 2

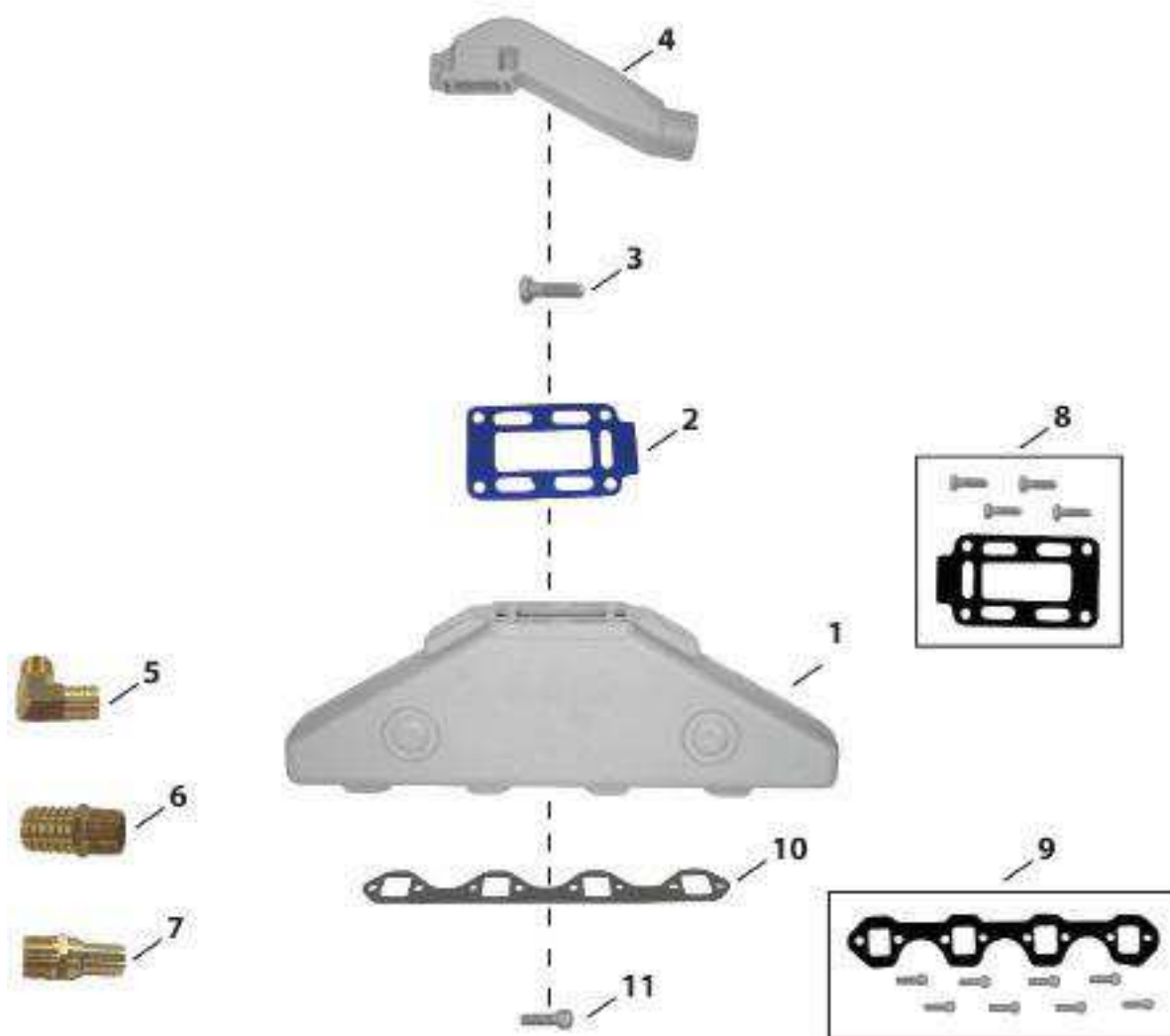
18-7480
18-7480-9①
O-RING

Replaces: R047111
For use with 18-3060 & 18-3061 Impeller

① Priced per Package

② Items ending in "D" are Display Packaged - Regular number is Non-Display

Fits Ford Small Block V8 302 & 351 cu. in.



Item No.	Description	OE No.	Application
1	18-1996 MANIFOLD	RO28001	Ford Small Block (V8) 302-351 cu.in.; Use with Manifold Gasket: 18-0183-1 ; Mounting Kit: 18-8503
2	18-0677-1 GASKET	RM0002	Use with Riser: 18-1899 ; Included in 18-8504 mounting kit.
3	NSS MOUNTING BOLT	N/A	Included in 18-8504 mounting kit.
4	18-1899 RISER W/ 3" OUTLET	RO29001	Use with Manifold: 18-1996 ; Riser Gasket: 18-0677-1 ; Mounting Kit: 18-8504
5	18-8216 HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
6	18-4461 HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
7	18-8215 HOSE FITTING	N/A	3/4" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)
8	18-8504 MOUNTING KIT	N/A	Use with Manifold: 18-1899 . Includes 18-0677-1 gasket.
9	18-8503 MOUNTING KIT	N/A	Use with Manifold: 18-1996 . Includes 18-0183-1 gasket.
10	18-0183-1 MANIFOLD GASKET	RM0007	Use with Manifold: 18-1996 ; Included in 18-8503 mounting kit.
11	NSS MOUNTING BOLT	N/A	Included in 18-8503 mounting kit.

SIERRA MANIFOLDS ARE PAINTED, PACKAGED AND LEAK TESTED

**18-1997-1
MANIFOLD**

Port & Starboard

Replaces: Barr CHV-1-83

Universal Center Riser Manifold

FITS: GM 283, 305, 307 and 350 CID engines

Use **18-0604** Exhaust Manifold Gasket Set

*For Exploded View - See Pages 638-639



**18-1996
MANIFOLD**

Port & Starboard

Replaces: Pleasurecraft RO28001, Barr FM-1-83

Pleasurecraft Ford Small Block V8 302 and 351 cu. in.

Used with:

Exhaust Manifold Gasket: **18-0183-1** (included)
Mounting Kit: **18-8503**



**18-1998-1
MANIFOLD**

Port & Starboard

Replaces: Barr FM-1-83

Universal Center Riser Manifold

FITS: Ford 302 and 351 CID engines

Use **18-0603** Exhaust Manifold Gasket Set

*For Exploded View - See Pages 640-641



**18-1991
ELBOW ADAPTER**

Replaces: Barr 200089P

For: 3" I.D. Exhaust Hose

Use **18-1999** Manifold Riser

30°



**18-1992-1
ELBOW ADAPTER**

Replaces: Barr 200087P

For: 3" I.D. Exhaust Hose

(As used in 18-1987 Exhaust Manifold Conversion Kit)

80°



**18-1899
RISER**

Replaces: Pleasurecraft RO29001

Fits: Small block 302/351cu.in. Ford with 3" outlet.

Fits: **18-1996** Manifold

Used with:

Manifold: **18-1996**
Riser Gasket: **18-0677-1**
Mounting Kit: **18-8504**



**18-1999
ELBOW**

Replaces: Barr 20-0082

Comes with **18-4364** open Mounting Package

If blocked mounting kit is required use **18-8535**

Use **18-2854-1** open, **18-0476-1** blocked Riser Gasket

Use with:

Manifold: **18-1997** or **18-1998-1**



18-4363

EXHAUST ELBOW MOUNTING KIT

Replaces: Barr FM-1-83-P

Use with:

Manifold: **18-1998-1**



18-4364

EXHAUST ELBOW MOUNTING KIT

Replaces: Barr 20-0082-P

Use with:

Riser: **18-1999, 18-1907, 18-1939**



18-8503

EXHAUST MANIFOLD MOUNTING KIT

Pleasurecraft Ford Small Block

V8 302 and 351cu.in.

Used with:

Manifold: **18-1996**



18-8504

EXHAUST ELBOW MOUNTING KIT

Pleasurecraft Ford Small Block

V8 302 and 351cu.in.

Used with:

Riser: **18-1899**



18-8535
















EXHAUST ELBOW MOUNTING KIT

Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.

Used with:

Risers: **18-1939, 18-1999, and 18-1907**



 <p>18-8536 EXHAUST ELBOW MOUNTING KIT Barr, Indmar and Marine Power GM Small Block V8 305-350cu.in. Used with: Manifold: 18-1997-1</p>	 <p>18-8538 EXHAUST MANIFOLD MOUNTING KIT Barr and Indmar Ford Small Block V8 302-351cu.in. Used with: Manifold: 18-1998-1</p>	 <p>18-0603 EXHAUST MANIFOLD GASKET SET For: Ford 302/351 CID Engines Use with: Manifold: 18-1998-1</p>																
 <p>18-0604 EXHAUST MANIFOLD GASKET SET For: GM 305/350 CID Engines Use with: Manifold: 18-1997-1</p>	 <p>18-0183-1 EXHAUST MANIFOLD GASKET Replaces: RM0007 Use with: Manifold: 18-1998-1</p>	 <p>PIPE PLUGS</p> <table border="1"> <thead> <tr> <th>Part #</th> <th>Thread Size</th> <th>Part #</th> <th>Thread Size</th> </tr> </thead> <tbody> <tr> <td>18-4256</td> <td>1/4"</td> <td>18-4263</td> <td>1/8" - 27 NPT</td> </tr> <tr> <td>18-4257</td> <td>1/4"</td> <td>18-4264</td> <td>3/8" - 18 NPT</td> </tr> <tr> <td>18-4258</td> <td>3/4"</td> <td></td> <td></td> </tr> </tbody> </table> <p>56507 Pipe Sealant with Teflon® is recommended for use on plug threads.</p>	Part #	Thread Size	Part #	Thread Size	18-4256	1/4"	18-4263	1/8" - 27 NPT	18-4257	1/4"	18-4264	3/8" - 18 NPT	18-4258	3/4"		
Part #	Thread Size	Part #	Thread Size															
18-4256	1/4"	18-4263	1/8" - 27 NPT															
18-4257	1/4"	18-4264	3/8" - 18 NPT															
18-4258	3/4"																	
 <p>18-0676-1 EXHAUST ELBOW GASKET Replaces: RM0099</p>	<p>PKG. OF 2</p>  <p>18-0677-1 18-0677-9^① EXHAUST ELBOW GASKET Replaces: RM0002 Use with: Mounting Kit: 18-8504 Riser: 18-1899</p>	<p>PKG. OF 2</p>  <p>18-2854-1 18-2854-9^① EXHAUST ELBOW GASKET Use with: Riser: 18-1999, 18-1907, 18-1939</p>																
<p>PKG. OF 2</p>  <p>18-2949 18-2949-9^① EXHAUST MANIFOLD GASKET Replaces: Barr CHV-47-000 Use with: Manifold: 18-1997-1</p>	 <p>18-0898 OIL PUMP MOUNTING GASKET Replaces: 27-56859 For: Ford Engines</p>	<p>② 18-4218D Display Package</p>  <p>18-4218 DRAIN TAP Used with most O.E.M. Manifolds 18-3223-9 Bulk Pack of 12 1/4" Brass</p>																
<p>PKG. OF 2</p>  <p>18-0875 18-0875-9^① THERMOSTAT GASKET</p>	<p>PKG. OF 2</p>  <p>18-0878 18-0878-9^① THERMOSTAT GASKET Replaces: RM0003</p>	<p>PKG. OF 2</p>  <p>18-0889 18-0889-9^① FUEL PUMP GASKET Replaces: 3705042</p>																

① Priced per Package

② Items ending in "D" are Display Packaged - Regular number is Non-Display

OIL FILTERS



Display Package

Part #	Replaces:	Application
18-7824-2	R077002	GM Engines (Short)
18-7875	R077001	Ford Engines (Long)
18-7876-1	—	GM Engines (Long)
18-7878-1	—	Ford Engines (Short)

SEE PAGES 182-184 & 1147-1170 FOR ADDITIONAL INFORMATION



18-3876 HEAD GASKET
Replaces: GM 6269577
For: GM 305/350 CID Engines



18-3883 HEAD GASKET
Replaces: RM0032
For Ford 302 and 351 CID Engines



18-4461 HOSE BARB
3/4" - 14 NPT x 1" Hose
Corrosion Resistant Brass Fitting



18-8215 HOSE BARB



18-2434 FLYWHEEL BELL HOUSING
Replaces: R142006
For: GM Blocks



18-2103 POWER TRIM HOSE
Replaces: RO85035



18-2702-1 POWER TRIM BUSHING
Replaces: R094020A



18-4220 THRUST WASHER
Replaces: R096116



18-4214 LOCKING WASHER
Replaces: RO96081



18-3701 PROP NUT KIT
-CONTAINS-
Part # O.E. # Desc.
18-3200 R096117 Tab Washer
18-3700 R017066 Prop Nut



18-3700 PROP NUT
Replaces: R017066



18-3200 TAB WASHER
Replaces: R096117



18-4446 PROP WRENCH KIT
— CONTAINS —
Part # Desc. O.E.# Qty.
18-3200 Tab Washer R096117 2
18-3700 Prop Nut R017066 1
18-4444 Prop Wrench — 1



18-4444 PROP WRENCH



18-4456 EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
3"



18-4457 EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
4"



18-4458 EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
5" & 6" (5" requires two 45° cuts)

① Priced per Package

② Items ending in "D" are Display Packaged - Regular number is Non-Display